

Dart Aerospace
1270 Aberdeen St
Tel (613) 632-5200
Fax 613 632-5246



Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO041406	MES002-VC	1	1	Net 60	M304TS0.750W.049	304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				500	10/29/2018	500		S121679	Stock	10/25/2018	\$ 3.80 / ft	0		\$1,900.00	Metaux Solutions	
		2			M304B0.250x0.500	304 Bar .250 X .500 : : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				200		208		S121680	Stock	10/25/2018	\$ 4.05 / pcs	0		\$842.84	Metaux Solutions	
Total:										700			708								\$2,105.05	

Plex 10/25/2018 4:20 PM dart.Tolls Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041406**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO041406

PO Date: 10/22/18

Due Date: 10/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
7 3 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 AK		M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	10/29/18	500 ft	0 ft	500 ft	\$3.80/ft	\$1,900.00
2 AK		M304B0.250x0.500		304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	10/29/18	200 pcs	0 pcs	200 pcs	\$4.0521/pcs	\$810.42

Grand Total: \$2,710.42



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER PO041406

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, appearing to be "CL" or similar, enclosed within a large, loopy oval.

Plex 10/22/18 10:35 AM dart.lavoie.chantal

Shipping Order

25/10/2018

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Order : 139111
Reference : 41406
Ship : PICK UP / PICK UP

Customer: 6323336

Ship To

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
SSQT34340494	304 SQ TUBE .750 X .049 WALL 25 x 20' ***** ht;9H855	500	500	φ
SF14124HR	304 STAIN FLA .25" X .500" HR 16 x 13' ht;67736108	208	208	φ

ship journey collect
jp

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____



KINGMAKER STEEL CO., INC
133 BELMONT DRIVE
SOMERSET, NJ 08873
Tel.: 732-302-1800
Fax: 732-302-1822
www.KingmakerSteel.com

SOLD TO

SHIP TO

Material Certification

ISO 9001:2015
ISO 14001:2004
EN 10204/3.1B

Order	202075-001
PO#	P010564
Date	7/11/2018
Page	1 of 1

1 of 1

Item No.	Description (Form, Size, Finish)	Spec (ASTM)	Grade	Finish	Country of Origin	Heat No.	Chemical Composition (%)										Mechanical Properties							
							C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu	Tensile (N/mm)	Yield (N/mm)	Elongation (%)	Hardness HRB	Flattening Test	Hydrostatic Test (Mpa)	Eddy Current	
1	SQ. 3/4" X 0.045" W X 20' MF - 304/L	A554-16	304/L	MF	VNM	9H855	.015	.430	1.10	.035	.003	18.21	8.07				698.00	352.00	46.00	89.50				
Specifications: ASTM A554 = Stainless Steel T.I.G. Welded Tubing ASTM A268 = Stainless Steel T.I.G. Welded Tubing ASTM A312 = Stainless Steel T.I.G. Welded Pipe ASTM A240/480 = Stainless Steel S/E Flat Bars																								
Finish: MF = Mill Finish ###G = ### Grit Polished A&P = Annealed and Pickled																	Country Code: USA = United States TYW = Taiwan VNM = Vietnam							

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A278 AND ASTM A479 - CHEMISTRY ONLY.



WHERE: A.AA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

PART NUMBER:	M304TS	A.AAA	W	.TTT
		WIDTH		WALL

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3816)	DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A360 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	09.10.16
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	AJS	08.08.28
A	NEW ISSUE	DS	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DB		
CHECKED	CP		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	14.05.20		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

SCALE

NONE

DATE

14.05.20

"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3816)

"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A360 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING

DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).

NEW ISSUE

DESCRIPTION

DS

DB

CP

MFG. APPR.

APPROVED

DE APPR.

14.05.20

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

SCALE

NONE

DATE

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NEW ISSUE

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DS

DB

CP

MFG. APPR.

APPROVED

DE APPR.

14.05.20

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

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NONE

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DESCRIPTION

DS

DB

CP

MFG. APPR.

APPROVED

DE APPR.

14.05.20

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

SCALE

NONE

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DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).

NEW ISSUE

DESCRIPTION

DS

DB

CP

MFG. APPR.

APPROVED

DE APPR.

14.05.20

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TS 0.750W. 049
 DATE: 18/10/25

PO / BATCH NO.: P0001406 / S121679

MATERIAL CERT REC'D: 161
 QUANTITY RECEIVED: 500ft
 QUANTITY INSPECTED: 500ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N	ASTM A554
CORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N	ATT: 94855
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/10/25</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

BOLLINGHAUS
STEELBollinghaus Steel, SA
DIN EN ISO 9001:2008
TÜV CERT No. 01 100 030458

Abnahmeprüfzeugnis / Mill Test Certificate / Certif. de Qualidade

EN 10204:2004 / 3.1

No.: / Nro.: / No.:

0000136628

Unsere Innere Verweisung / Our Int. Ref / N ref Int

Datum / Date / Data

5800038278 000010

19.12.2017

Spezifikation / Standards / Normas

TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to ASTM A276/A276M-16a ASTM A182/A182M-16a, ASTM A193/A193M-16, ASTM A479/A479M-16a, ASTM A320/A320M-15a, ASTM A314-15, ASTM A262-15 Pract. E, AMS QQ-S-763D, AMS 5639J, AMS 5847K, ASME SA479/SA479M, ASME SA276, ASME SA182/182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per ASTM A484/A484M-16.

Kunde / Customer / Cliente

Endgültiger Kunde / Final Customer / Cliente Final

Bestell Nr. / Order Nr. / Enc. Nr. c110766

Bestell Nr. / Order Nr. / Enc. Nr. c110766.1

Produktgruppe / Product Group / Grupo Produto

Gewicht / Weight / Peso

Bunde / Bundle / Atados

Werkstoff-Nr.
Material-no.
Qualidade

1.4307

Werkstoff-Normbezeichnung / Material standard grade / Norma do material

X 2 CrNi 18-9

Beschreibung / Description / Descrição

Stainless steel flat bars, hot rolled, heat treated, straightened and pickled
US DFAR 252.225-7009: MELT SOURCE: France / MFG: Portugal.Schmelzen Nr.
Cast nr. / Fusão nr.

67736108

Chemische Analyse in % / Chemical composition in % / Análise química em %

C	0.018	Si	0.525	Mn	1.164	P	0.029	S	0.025	Cr	18.127	Ni	8.045
Mo	0.376	Co	0.117	Cu	0.406	N	0.080	Ti	0.002	-	-	-	-

Proben Nr.
Test no.
Amostra no.

ASTM E399

Kerbschlagarbeit

Impact Test

Resistência

{Charpy V}

{J}

Streckgrenze

Yield point

Tensão limite

Rp 0,2 %

{Ksi}

48

Dehngrenze

1% point

Limite de extensão

Rp 1,0%

{Ksi}

57

ASTM A370

Zugfestigkeit

Tensile strength

Tensão de rotura

Rm

{Ksi}

83

Dehnung

Elongation

Alongamento

A5

4D

{%}

53.9

Einschnürung

Reduction of area

Coef. Estricção

Z

{%}

70.1

Visuelle Kontrolle
Visual inspection
Inspeção visual☒

OK

ASTM E10

Härte

Hardness

Dureza

195

{HB}

ASTM A262 Practice E

Korrosionsbeständigkeit

IC Test

Corrosão Intermetálica

☒

OK

Abnahmebeauftragter
Authorized inspection Representative
Inspector de Qualidade

396

Vasco Ferreira (Q. VF)

Wärmebehandlung
Heat treatment
Tratamento térmico

Annealed/Quenched 1900 °F (1050 °C)

(water quenched)

ASTM A484

Maßkontrolle

Dimensional inspection

Inspeção dimensional

☒

OK

ASTM E112

Korngröße

Grain size

Tamanho de grão

9

Mikroskopische Untersuchung
Macrographic testMaterial free from
segregation defects.☒

OK

Verwechslungsprüfung

Test of identity

Teste de identificação

☒

OK

Bemerkungen / Remarks / Observações

Country of origin: Portugal. No weld repair done.
Material is free of mercury and radiation contamination.Hiermit bestätigen wir, dass das Material der oben genannten
Spezifikation entspricht.
We confirm that this material meets the specification according
the mentioned standards.
Confirmamos que este material respeita as especificações
de acordo com as normas referidas.

Bollinghaus Steel, SA

079806

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
(NOTE: AISI 303 NOT ACCEPTABLE)

△ SPECIFICATION: ASTM A276 OR ASTM A240
PART NUMBER: M304B | T.TTT | X | W.WWWW |
THICK | WIDTH |

WHERE "T.TTT" = THICKNESS IN INCHES
AND "W.WWWW" = WIDTH IN INCHES

△ EG 0.5" x 3.0" BAR = M304B0.500X03.000
△ EG 0.5" X 12.0" PLATE = M304B0.500X12.000

RELEASED
2010-11-30

C	ADDED PLATE TO PURCHASE MATERIAL. ADDED PLATE RELATED SPECIFICATIONS, AND EG, CHANGED TITLE FROM "304/316 BAR" TO "304/316 BAR/PLATE"	MB	10.11.25
B	REFORMAT DWG. ALSO SPECS (ZN D6-1). REF PAR 08-020A	CP	09.07.15
A	NEW ISSUE	PH	06.06.10
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR			
DATE	10.11.25		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304B		REV. C	
TITLE 304/316 BAR/PLATE		SHEET 1 OF 1	
SCALE NTS		DATE 10.11.25	
COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT304B0.250 x 0.500
 DATE: 18/10/25

PO / BATCH NO.: P0041406 / S121680

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 208ft
 QUANTITY INSPECTED: 208ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.280"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	ASTM A276
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	MT: 67736108
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>18/10/25</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in